



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW2805G00131-3G-1**Job Sheet 191282****Part No:** RBW2805G00131-3G-1**Job Qty:** 2 pcs**Part Name:** Slide**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/26/19**Job Tracking No:****Due Date:** 3/8/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG RBW2805G00131-3G Rev. 1 IPP Rev. A 18.09.24 New issue DP Verify DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-2500Y - 1	2 pcs	3/8/19	3/8/19	0.00	0.20	SL-2500Y - 1		2/19-4-11
120	QC 2	2 pcs	3/8/19	3/8/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

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Container No: S171586



Part: RBW2805G00131-3G-1

Job No: 191282

Serial No/Batch: S171586

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/11/19

130	QC 8	2 pcs	3/8/19	0.00 0.00	QC 2 - 64	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	Kt 19.04.11
					QC 8 - 47	
					QC 8 - 40	
150	Outsource - 4 - Anodize	2 pcs	3/8/19	0.00 0.00		04/12/2019
160	Packaging 2-1 - Receive - B4B	2 pcs 6 pcs	3/8/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	

170	QC 6	2 pcs	3/8/19	0.00 0.00	Packaging 2 - 36 - B4B	
					QC 6 - 42	
					QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
180	Packaging 3-1 - Stock - B4B	2 pcs	3/8/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS
					Packaging 3 - 6 - B4B	28
					Packaging 3 - 7 - B4B	9-89
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
190	QC 21 - SA	2 pcs	3/8/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-89

Part Op 110 - (MORI SL2500Y LATHE)1-Machine as per DWG. FC400 FOLIO REV: AA DWG REV: 1 2-

Descriptions: Deburr

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - QC8- Inspect parts - second check)Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.

150 - (Outsource process-Anodize per QSI017 4.1.10.1)-Issue P/O to GROUPE ALTECH; PO 043190 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required

160 - (Receive & Inspect for Damage & Mat'l Certs)

170 - (QC6- All purchased or subcontracted products)

180 - (Identify as per dwg & Stock Location:_____)

190 - QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R2.000	6061T6 Round Bar 2.00	.2920 ft (.146 ea)	110-SL-2500Y - 1	28"
		163	978 FT	11x4

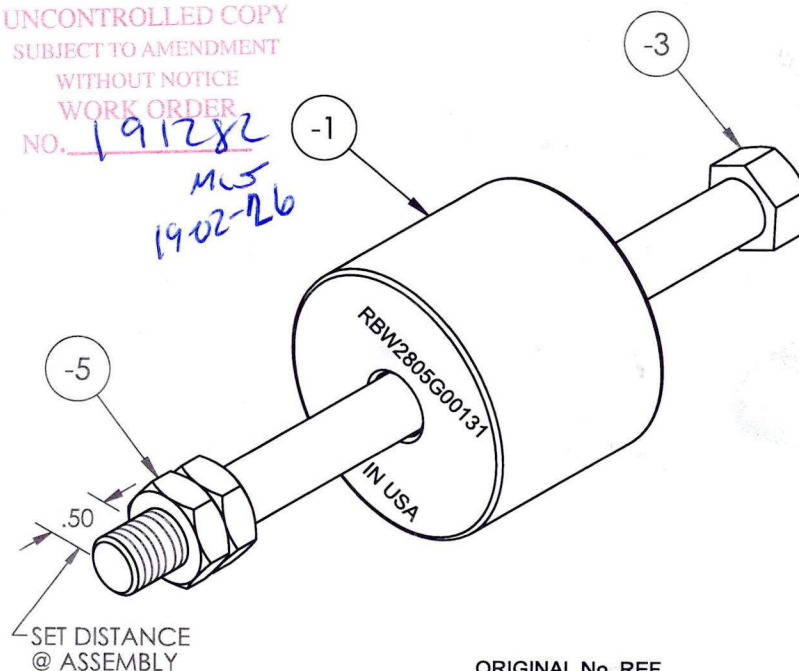
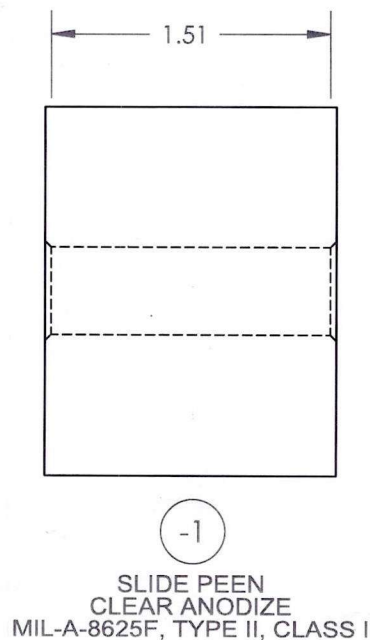
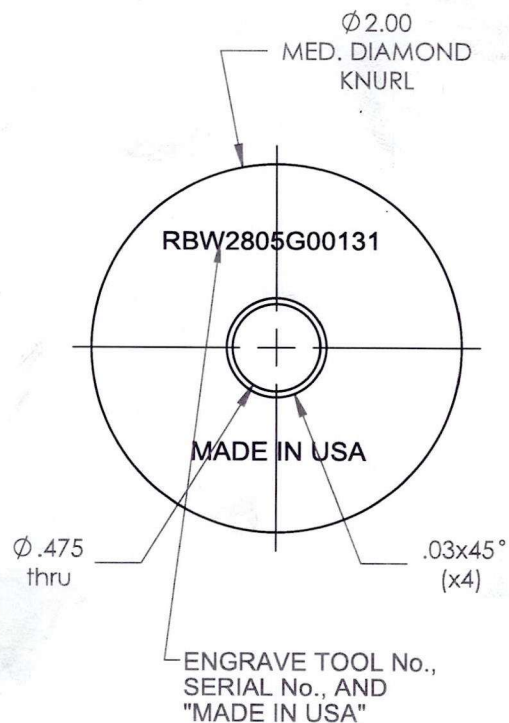
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-SL-2500Y - 1	M6061T6R2.000	0	2	0
Part Specifications				
Specifications could not be found.				

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CHANGED FROM CLEAR HARD ANODIZING TO CLEAR ANODIZING.	10/27/10	WP	RW

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 191282
MCS
19-02-26



ORIGINAL No. REF.
RBW2805G00131 ≡ 3G2805G00131
RBW2805G00131-1 ≡ 3G2805G00351
RBW2805G00131-3 ≡ 3G2805G00251
DO NOT USE. FOR REFERENCE ONLY.

FUNCTION: USED TO REMOVE THE FUEL
BOOST PUMP CARTRIDGE.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	SLIDE	6061 RND. BAR	Ø2 x 1-5/8
		B/O	-3	1	HEX HEAD CAP SCREW	PLATED, GR.8	7/16-20 UNF x 6 MCMaster-CARR #91257A481
		B/O	-5	2	JAM NUT	PLATED, GR.8	7/16-20 UNF MCMaster-CARR #93839A820
ASSY #							

RED BARN MACHINE	
TITLE BOOST PUMP CARTRIDGE REMOVAL TOOL	
DWG NO. RBW2805G00131-3G	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 ANGLES ± 5° .XX ± .01 X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 12-22-08
SHEET 1 of 1	

DRAWN BY: **PERRITT**
APPROVED: *D. Weil*
HEAT TREAT: **SEE NOTES**
FINISH SPEC: **USED ON MODEL**
AGUSTA

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

PURCHASE ORDER PO043190



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043190

PO Date: 4/12/19

Due Date: 4/18/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191529	RBE350A93-3205-00T	Tail Rotor Gear Box Input Flange Holding Wrench -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL- A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3205-00T Rev/ 3C	Firmed	-	4/18/19	8 pcs	0 pcs	8 pcs	\$5.00/pcs	\$40.00

Line Item Note ** NEED BACK APRIL 18,2019 **

2	188431	RBE350A93-3302-02-5	Extension Handle -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL- A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	4/18/19	10 pcs	0 pcs	10 pcs	\$5.00/pcs	\$50.00
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Line Item Note ** NEED BACK APRIL 18,2019 **



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Tel (613) 632-5200

PURCHASE ORDER

PO043190



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	191832	D5155-11	Co-Pilot Collective Head (212) : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1), ISSUE P/O: ANODIZE BLACK AS PER MIL SPEC AND DWG C OF CO IS REQUIRED	Firmed	-	4/18/19	6 pcs	0 pcs	6 pcs	\$5.00/pcs	\$30.00
Line Item Note ** NEED BACK APRIL 18,2019 **											
4	191282	RBW2805G00131-3G-1	Slide (Outsource process- Anodize per QSI017 4.1.10.1)-Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL- A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	4/18/19	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00
Line Item Note ** NEED BACK APRIL 18,2019 **											
Grand Total:										\$240.00	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 4/15/19 11:26 AM dart.Lussier.Patrick



Certificat de Conformité / Certificate of Compliance

(018485-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

018485- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
17-Apr-2019		SPARTAKOS BOUNTOURIS		PO043190				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order
1	RBE350A93-3205-00T Rev.	RBE350A93-3205-00T ANODIZE BLACK PER MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	8	8	0	0	0
2	RBE350A93-3302-02-5 Rev.	RBE350A93-3302-02-5 - ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	10	10	0	0	0
3	D5155-11 Rev.	D5155-11 01-ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	6	6	0	0	0
4	RBW2805G00131-3G-1 Rev.	RBW2805G00131-3G-1 01-ANO-CLEAR [ANODIZE CLEAR]	ANODIZE CH	6	6	0	0	0

**DAS
40
9-89**

Notes Additionnelles / Additional Notes

big boy
small boy

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.